
DMS, Variants A and AR

Installation and operating instructions

GB D F I E P GR NL S FIN DK



GB Declaration of Conformity

We, Grundfos Alldos, declare under our sole responsibility that the products DMS, to which this declaration relates, are in conformity with these Council directives on the approximation of the laws of the EC member states:

- Machinery Directive (2006/42/EC).
Standards used: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009
- Low Voltage Directive (2006/95/EC).
Standard used: EN 60204-1+A1: 2009.
- EMC Directive (2004/108/EC).
Standards used: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

DE Konformitätserklärung

Wir, Grundfos, erklären in alleiniger Verantwortung, dass die Produkte DMS, auf die sich diese Erklärung bezieht, mit den folgenden Richtlinien des Rates zur Angleichung der Rechtsvorschriften der EU-Mitgliedsstaaten übereinstimmen:

- Maschinenrichtlinie (2006/42/EG).
Normen, die verwendet wurden: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Niederspannungsrichtlinie (2006/95/EG).
Norm, die verwendet wurde: EN 60204-1+A1: 2009.
- EMV-Richtlinie (2004/108/EG).
Normen, die verwendet wurden: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

ES Declaración de Conformidad

Nosotros, Grundfos, declaramos bajo nuestra entera responsabilidad que los productos DMS, a los cuales se refiere esta declaración, están conformes con las Directivas del Consejo en la aproximación de las leyes de los Estados Miembros del EM:

- Directiva de Maquinaria (2006/42/CE).
Normas aplicadas: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Directiva de Baja Tensión (2006/95/CE).
Norma aplicada: EN 60204-1+A1: 2009.
- Directiva EMC (2004/108/CE).
Normas aplicadas: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

IT Dichiarazione di Conformità

Grundfos dichiara sotto la sua esclusiva responsabilità che i prodotti DMS, ai quali si riferisce questa dichiarazione, sono conformi alle seguenti direttive del Consiglio riguardanti il riavvicinamento delle legislazioni degli Stati membri CE:

- Direttiva Macchine (2006/42/CE).
Norme applicate: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Direttiva Bassa Tensione (2006/95/CE).
Norma applicata: EN 60204-1+A1: 2009.
- Direttiva EMC (2004/108/CE).
Norme applicate: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

PT Declaração de Conformidade

A Grundfos declara sob sua única responsabilidade que os produtos DMS, aos quais diz respeito esta declaração, estão em conformidade com as seguintes Directivas do Conselho sobre a aproximação das legislações dos Estados Membros da CE:

- Directiva Máquinas (2006/42/CE).
Normas utilizadas: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Directiva Baixa Tensão (2006/95/CE).
Norma utilizada: EN 60204-1+A1: 2009.
- Directiva EMC (compatibilidade electromagnética) (2004/108/CE).
Normas utilizadas: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

SE Försäkrar om överensstämmelse

Vi, Grundfos, försäkrar under ansvar att produkterna DMS, som omfattas av denna försäkrar, är i överensstämmelse med rådets direktiv om inbördes närmande till EU-medlemsstaternas lagstiftning, avseende:

- Maskindirektivet (2006/42/EG).
Tillämpade standarder: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Lågspänningsdirektivet (2006/95/EG).
Tillämpad standard: EN 60204-1+A1: 2009.
- EMC-direktivet (2004/108/EG).
Tillämpade standarder: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

DK Overensstemmelseerklæring

Vi, Grundfos, erklærer under ansvar at produkterne DMS som denne erklæring omhandler, er i overensstemmelse med disse af Rådets direktiver om indbyrdes tilnærmelse til EF-medlemsstaternes lovgivning:

- Maskindirektivet (2006/42/EF).
Anvendt standarder: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Lavspændingsdirektivet (2006/95/EF).
Anvendt standard: EN 60204-1+A1: 2009.
- EMC-direktivet (2004/108/EF).
Anvendte standarder: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

GR Δήλωση Συμμόρφωσης

Εμείς, η Grundfos, δηλώνουμε με αποκλειστικά δική μας ευθύνη ότι τα προϊόντα DMS στα οποία αναφέρεται η παρούσα δήλωση, συμμορφώνονται με τις εξής Οδηγίες του Συμβουλίου περί προσέγγισης των νομοθεσιών των κρατών μελών της ΕΕ:

- Οδηγία για μηχανήματα (2006/42/ΕC).
Πρότυπα που χρησιμοποιήθηκαν: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Οδηγία χαμηλής τάσης (2006/95/ΕC).
Πρότυπο που χρησιμοποιήθηκε: EN 60204-1+A1: 2009.
- Οδηγία Ηλεκτρομαγνητικής Συμβατότητας (EMC) (2004/108/ΕC).
Πρότυπα που χρησιμοποιήθηκαν: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

FR Déclaration de Conformité

Nous, Grundfos, déclarons sous notre seule responsabilité, que les produits DMS, auxquels se réfère cette déclaration, sont conformes aux Directives du Conseil concernant le rapprochement des législations des États membres CE relatives aux normes énoncées ci-dessous :

- Directive Machines (2006/42/CE).
Normes utilisées : EN 809 : 1998, EN ISO 12100-1+A1 : 2009, EN ISO 12100-2+A1 : 2009.
- Directive Basse Tension (2006/95/CE).
Norme utilisée : EN 60204-1+A1: 2009.
- Directive Compatibilité Electromagnétique CEM (2004/108/CE).
Normes utilisées : EN 61000-6-2: 2005, EN 61000-6-4: 2007.

NL Overeenkomstigheidsverklaring

Wij, Grundfos, verklaren geheel onder eigen verantwoordelijkheid dat de producten DMS waarop deze verklaring betrekking heeft, in overeenstemming zijn met de Richtlijnen van de Raad in zake de onderlinge aanpassing van de wetgeving van de EG Lidstaten betreffende:

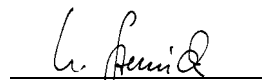
- Machine Richtlijn (2006/42/EC).
Gebruikte normen: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Laagspannings Richtlijn (2006/95/EC).
Gebruikte norm: EN 60204-1+A1: 2009.
- EMC Richtlijn (2004/108/EC).
Gebruikte normen: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

FI Vaatimustenmukaisuusvakuutus

Me, Grundfos, vakuutamme omalla vastuullamme, että tuotteet DMS, joita tämä vakuutus koskee, ovat EY:n jäsenvaltioiden lainsäädännön yhdenmukaistamiseen tähtäviin Euroopan neuvoston direktiivien vaatimusten mukaisia seuraavasti:

- Konedirektiivi (2006/42/EY).
Sovellettavat standardit: EN 809: 1998, EN ISO 12100-1+A1: 2009, EN ISO 12100-2+A1: 2009.
- Pienjännitedirektiivi (2006/95/EY).
Sovellettu standardi: EN 60204-1+A1: 2009.
- EMC-direktiivi (2004/108/EY).
Sovellettavat standardit: EN 61000-6-2: 2005, EN 61000-6-4: 2007.

Pfinzlat, 15th July 2010



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Person authorised to compile technical file and empowered to sign the EC declaration of conformity.

DMS, Variants A and AR

Installation and operating instructions	4	GB
Montage- und Betriebsanleitung	26	D
Notice d'installation et d'entretien	49	F
Istruzioni di installazione e funzionamento	71	I
Instrucciones de instalación y funcionamiento	93	E
Instruções de instalação e funcionamento	115	P
Οδηγίες εγκατάστασης και λειτουργίας	137	GR
Installatie- en bedieningsinstructies	160	NL
Monterings- och driftsinstruktion	182	S
Asennus- ja käyttöohjeet	204	FIN
Monterings- og driftsinstruktion	226	DK

CONTENTS

	Page
1. General description	4
1.1 Applications	4
1.2 Type key	5
2. Technical data	6
2.1 Mechanical data	6
2.2 Electrical data	6
2.3 Input/output data	6
2.4 Dimensions	7
3. Installation	7
3.1 Safety instructions	7
3.2 Installation environment	7
3.3 Installation of pump	7
3.4 Installation example	8
3.5 Electrical connection	8
3.6 Connection overview	9
4. Functions	10
4.1 Control panel	10
4.2 Start/stop of pump	11
4.3 Priming/venting of pump	11
4.4 Level control	11
4.5 Indicator lights and alarm output	11
4.6 Menu	12
4.7 Operating modes	13
4.8 Manual	13
4.9 Pulse	13
4.10 Analog	13
4.11 Counters	14
4.12 Resetting	15
4.13 Return	15
4.14 Language	15
4.15 Input setup	16
4.16 Measuring units	17
4.17 Dosing monitoring	18
4.18 Control panel lock	19
5. Start-up	20
6. Calibration	21
6.1 Direct calibration	22
6.2 Indirect calibration	23
6.3 Check calibration	24
7. Maintenance	24
8. Service	24
9. Fault finding chart	25
10. Disposal	25

1. General description

The Grundfos DMS dosing pump is a self-priming diaphragm pump.

The pump consists of:

- a **cabinet** incorporating the drive unit and electronics,
- a **dosing head** with back plate, diaphragm, valves, connections and vent valve and
- a **control panel** incorporating display and buttons. The control panel can be fitted either to the end or to the side of the cabinet.

The pump is fitted with a synchronous motor, which is started and stopped by means of the integrated electronics. The capacity is varied by changing the stroke frequency. The pump always generates a complete stroke with full stroke length and the speed of the suction and dosing strokes is constant, irrespective of the capacity setting. The motor drive also eliminates undesired peak values during the suction and dosing strokes. As the pump is always dosing at full stroke length, it ensures the same high accuracy and suction capability, irrespective of the capacity, which is infinitely variable in the ratio of 1:100.

The pump features an LCD display and a user-friendly control panel which gives access to the pump functions.

1.1 Applications

The DMS dosing pump is designed for handling chemicals within the following ranges of applications:

- Drinking water treatment.
- Wastewater treatment.
- Swimming pool water treatment.
- Boiler water treatment.
- Cooling water treatment.
- Process water treatment.
- Washing systems.



Before beginning installation procedures, these installation and operating instructions should be studied carefully. The installation and operation should also be in accordance with local regulations and accepted codes of good practice.

1.2 Type key

(Cannot be used for pump configuration.)

Code	Example	DMS	2 -	11	A -	PP/	E/	C -	F -	2	1	1E	F
	Grundfos dosing pump												
	Pump range DMS												
	Maximum pressure [bar]												
	Control variant:												
A	Standard												
AR	Standard + alarm relay												
	Dosing head material:												
PP	Polypropylene												
PV	PVDF												
SS	Stainless steel 1.4401												
	Gasket material:												
E	EPDM												
V	FKM												
	Valve ball material:												
C	Ceramics												
SS	Stainless steel 1.4401												
	Control panel:												
F	Front-fitted												
S	Side-fitted												
	Voltage:												
1	1 x 230 V, 50 Hz												
	Valves:												
1	Standard valve												
2	Spring-loaded valve												
	Connection, suction/discharge:												
1	Tubing 6/9 Tubing 4/6 supplied with the pump												
2	Tubing 6/9 Tubing 6/12+9/12 supplied with the pump												
3	Tubing 4/6												
4	Tubing 6/9												
5	Tubing 6/12												
6	Tubing 9/12												
A	Threaded Rp 1/4												
B	Threaded Rp 3/8												
E	Cementing d.10												
F	Cementing d.12												
	Mains plug:												
F	EU (Schuko)												
B	USA, CAN												
G	UK												
I	AU												
E	CH												
J	JP												

2. Technical data

2.1 Mechanical data

	DMS 2	DMS 4	DMS 8	DMS 12
Maximum capacity *1 [l/h]	2.5	4	7.5	12
Maximum pressure [bar]	11	7	5.4	3.4
Maximum stroke rate per minute [stroke/min.]		180		
Maximum suction lift during operation [m]		6		
Maximum suction lift when priming with wet valves [m]	1.8	2	3	3
Maximum viscosity with spring-loaded valves *2 [mPas]		500		
Maximum viscosity without spring-loaded valves *2 [mPas]		200		
Diaphragm diameter [mm]	28	30	38	42.5
Liquid temperature [°C]		0 to 50		
Ambient temperature [°C]		0 to 45		
Accuracy of repeatability		±1%		
Sound pressure level [dB(A)]		<70		

*1 Irrespective of counter pressure

*2 Maximum suction lift 1 metre

2.2 Electrical data

	DMS 2, 4, 8, 12
Voltage [VAC], frequency [Hz]	1 x 230, 50
Maximum current consumption [A]	0.1
Power consumption, P ₁ [W]	16
Enclosure class	IP 65
Insulation class	F
Supply cable	1.5 m H05RN-F with plug

2.3 Input/output data

The pump offers various input and output possibilities, depending on control variant.

Signal input	
Voltage in level sensor input [VDC]	5
Voltage in pulse input [VDC]	5
Minimum pulse-repetition period [ms]	3.3
Impedance in analog 4-20 mA input [Ω]	250
Maximum loop resistance in pulse signal circuit [Ω]	350
Maximum loop resistance in level signal circuit [Ω]	350
Signal output	
Maximum load of alarm relay output, at ohmic load [A]	2
Maximum voltage, alarm relay output [V]	250




2.4 Dimensions

See dimensions at the end of these instructions.
All dimensions are in mm.

3. Installation

3.1 Safety instructions



- When working with chemicals, local safety rules and regulations must be observed (e.g. wear protective clothes).
- Before starting work on the dosing pump and system, disconnect the electricity supply to the pump, ensuring that it cannot be accidentally switched on. Before reconnecting the electricity supply, make sure that the dosing hose is positioned in such a way that any chemical left in the dosing head is not ejected, thereby exposing persons to danger.
- If the vent valve in the dosing head is used, it must be connected to a hose which is led back to the tank.
- When changing a chemical, make sure that the materials of the dosing pump and system are resistant to the new chemical. If there is any risk of chemical reaction between the two types of chemicals, clean the pump and system thoroughly before adding the new chemical.
Proceed as follows:
Place the suction hose in water and press the  button until residual chemical has been removed.
Note: When the buttons  and  are pressed simultaneously, the pump can be set to run for a specific number of seconds at maximum capacity. The remaining number of seconds will appear in the display. The maximum value is 300 seconds.
- The liquid is under pressure and may be hazardous.

3.2 Installation environment

- Exposure to direct sunlight should be avoided. This applies especially to pumps with plastic dosing heads, as this material can be damaged by sunlight.
- If the pump is installed outside, an enclosure or similar protection is required to protect the pump against rain and similar weathers.

3.3 Installation of pump

- See also the installation example in section 3.4.
- **Note:** The dosing head may contain water from the factory test. If a liquid which must not come into contact with water is to be dosed, it is recommended to let the pump run with another liquid to remove the water from the dosing head before installation.
- **Note:** Tighten the bolts in the dosing head after 2 to 5 operating hours (torque 5 Nm).
- Always install the pump on the supporting foot with vertical suction and discharge ports.
- Always use suitable tools for the mounting of plastic parts. Never apply unnecessary force.
- Make sure that the dosing pump and system are designed in such a way that neither system equipment nor buildings are damaged in case of leakage from the pump or rupture of hoses/pipes. The installation of leakage hoses and collecting tanks is recommended.
- Make sure that the drain hole in the dosing head points downwards, see fig. 1.
Note: It is important that the drain pipe/hole is not inserted direct into the tank contents, as gasses may penetrate into the pump.

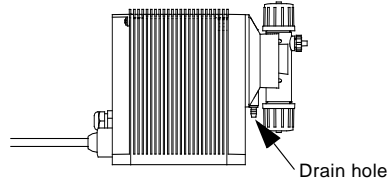


Fig. 1

TM01 8420 5099

3.4 Installation example

The drawing in fig. 2 shows an installation example.

The DMS pump can be installed in many different ways. The sketch below shows an example with side-fitted control panel. The tank is a Grundfos chemical tank with a Grundfos level control unit.

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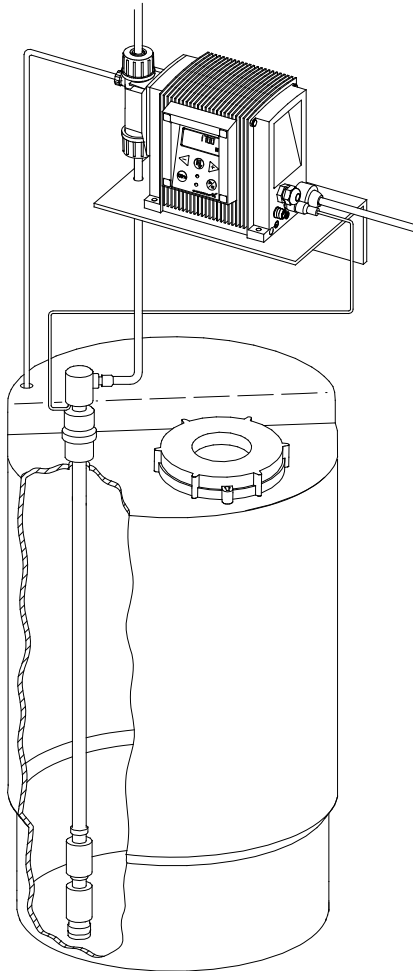


Fig. 2

3.5 Electrical connection

- The electrical connection of the pump should be carried out by qualified persons in accordance with local regulations.
- For electrical data of the pump, see section 2.2.
- Do not lay signal cables, if any, together with power cables.

TM01 8421 1600

3.6 Connection overview

Alarm relay (control variant "AR" only)

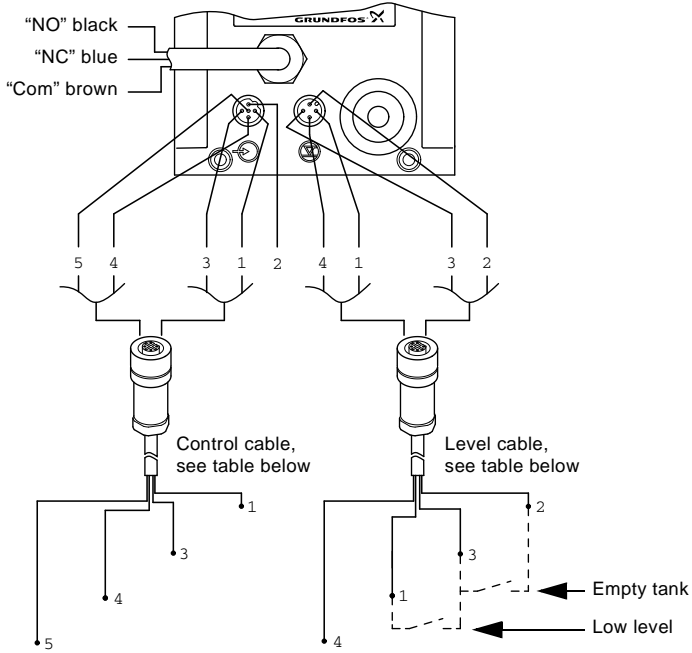


Fig. 3

Control input:

Number / colour	1 / brown	2 / white	3 / blue	4 / black	5 / grey	Description
Function						
Manual		2	2			
Pulse	1		1			
Pulse + external on/off	1		1 + 2		2	
Analog				-	+	mA signal
Analog + external on/off	2		2	-	+	mA signal
Timer + external on/off	2		2			
Batch	1		1			

1 = Contact for pulse signal

2 = Contact for external on/off

Level input:

Number / colour	1 / brown	2 / white	3 / blue	4 / black
	Low level		Low level	
		Empty tank	Empty tank	
Function	Low level	Empty tank	Low level + empty tank	
		Dosing monitoring	Dosing monitoring	

TM01 8422 0603

4. Functions

4.1 Control panel

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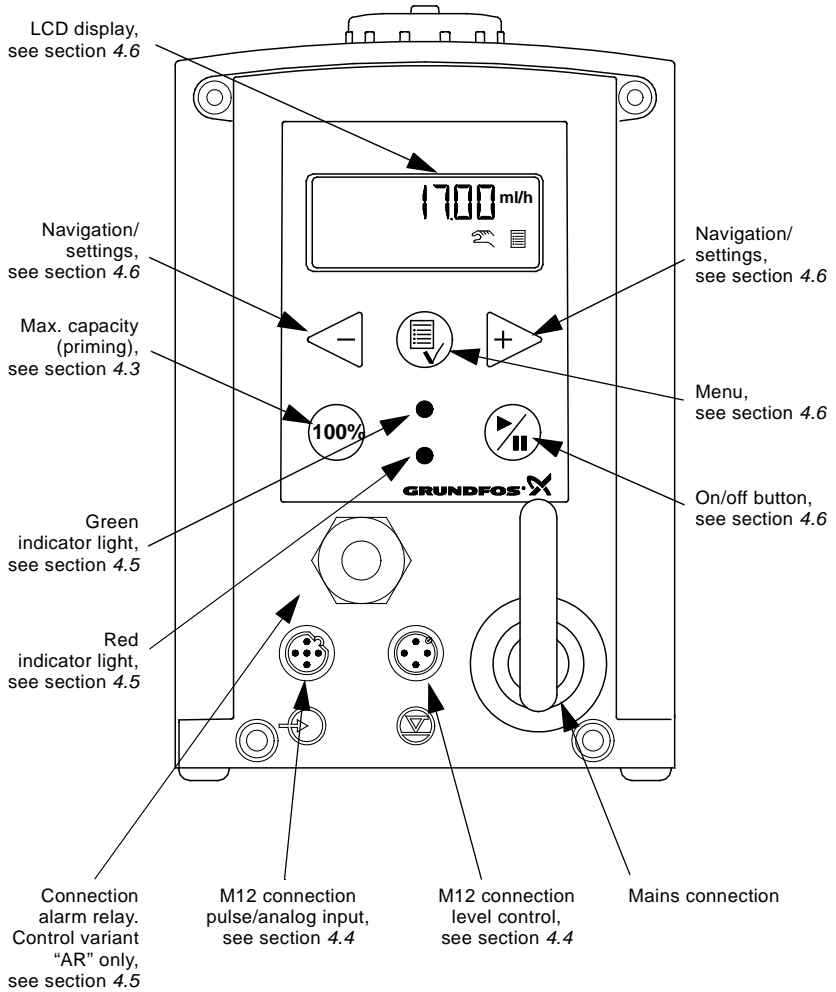


Fig. 4


TM01 8423 0100

4.2 Start/stop of pump



The pump can be started/stopped in two different ways:

- Locally on the pump control panel.
- By means of an external on/off switch connected to the pulse input. See connection overview in section 3.6.

4.3 Priming/venting of pump

The pump control panel incorporates a  button. Press this button if the maximum pump capacity is required over a short period, e.g. during start-up. When the button is released, the pump automatically returns to the previous operating mode.

During priming/venting, it is recommended to let the pump run without a counter pressure or to loosen the vent valve by giving it a 1/8 to 1/4 turn.

Note: When the buttons  and  are pressed simultaneously, the pump can be set to run for a specific number of seconds at maximum capacity. The remaining number of seconds will appear in the display. The maximum value is 300 seconds.

4.4 Level control

The pump can be fitted with a level control unit for monitoring of the chemical level in the tank.

The pump can react to two level signals. The pump will react differently, depending on the influence on the individual level sensors.

Level sensors	Pump reaction
Upper sensor activated (closed contact)	<ul style="list-style-type: none"> • Red indicator light is on. • Pump running. • Alarm relay activated.*
Lower sensor activated (closed contact)	<ul style="list-style-type: none"> • Red indicator light is on. • Pump stopped. • Alarm relay activated.*

* Control variant "AR".










See section 3.6 for connection of the level control unit and alarm output.

4.5 Indicator lights and alarm output

The green and red indicator lights on the pump are used for operating and fault indication.

In control variant "AR", the pump can activate an external alarm signal by means of a built-in alarm relay. The alarm signal is activated by means of an internal potential-free contact.

The functions of the indicator lights and the built-in alarm relay appear from the table below:


Condition	Green LED	Red LED	Display	Alarm output*1
Pump running	On	Off	Normal indication	
Set to stop	Flash-ing	Off	Normal indication	
Pump fault	Off	On	EEPROM	
Supply failure	Off	Off	Off	
Pump running, low chemical level*2	On	On	Normal indication	
Empty tank*2	Off	On	Normal indication	
Analog signal < 2 mA	Off	On	Normal indication	
The dosed quantity is too small according to the signal from the dosing monitor*3	On	On	Normal indication	
Overheat-ing	Off	On	MAX. TEMP.	

*1 Control variant AR only.

*2 Requires connection to level sensors.

*3 Requires activation of the dosing monitoring function and connection to a dosing monitor.

4.6 Menu

The pump features a user-friendly menu which is activated by pressing the  button. During start-up, all texts will appear in English language. To select language, see section 4.14.

All menu items are described in the following sections. When ✓ appears at a menu item, it means that this item is activated. By selecting "RETURN" anywhere in the menu structure, you will return to the operating display without changes.

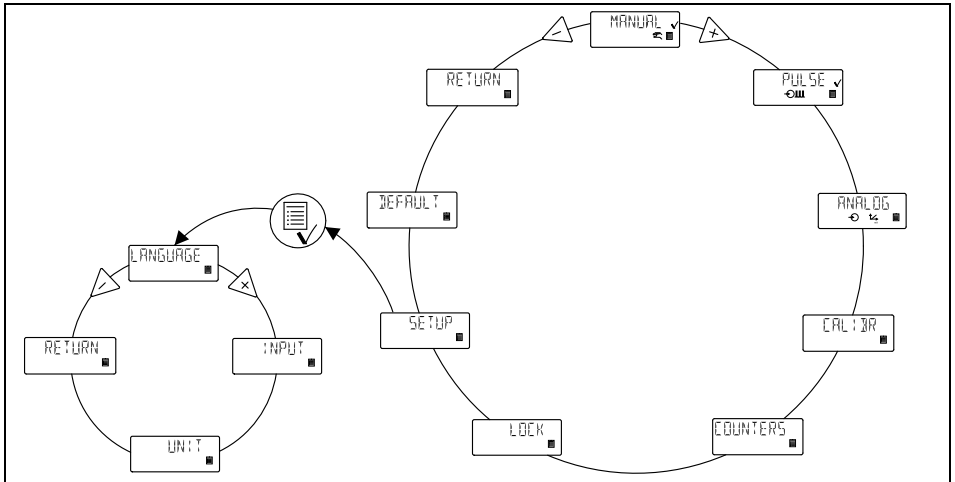
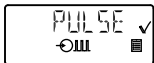


Fig. 5



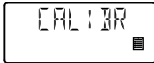
See section 4.8



See section 4.9



See section 4.10



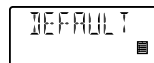
See section 6.



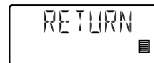
See section 4.11



See section 4.18



See section 4.12



See section 4.13



See section 4.14



See section 4.15



See section 4.16

4.7 Operating modes

Note: The displayed l and ml values are only reliable if the pump has been calibrated to the actual installation, see section 6.

The pump can run in three different operating modes:

- **Manual**
- **Pulse**
- **Analog**

See description in the following sections.

4.8 Manual

The pump is dosing as constantly and evenly as possible, without any external signals.

Set the quantity to be dosed in l/h or ml/h. The pump automatically changes over between the measuring units.

Setting range:

- DMS 2: 25 ml/h - 2.5 l/h
- DMS 4: 40 ml/h - 4 l/h
- DMS 8: 75 ml/h - 7.5 l/h
- DMS 12: 120 ml/h - 12 l/h

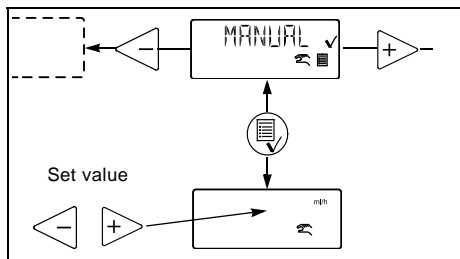


Fig. 6

4.9 Pulse

The pump is dosing according to an external pulse signal, i.e. a water meter with pulse output or a controller.

Set the quantity to be dosed per pulse in ml/pulse. The pump adjusts its capacity according to two factors:

- Frequency of external pulses.
- The set quantity per pulse.

Setting range:

- DMS 2: 0.00230 ml/pulse - 50 ml/pulse
- DMS 4: 0.00370 ml/pulse - 80 ml/pulse
- DMS 8: 0.00695 ml/pulse - 150 ml/pulse
- DMS 12: 0.01110 ml/pulse - 240 ml/pulse

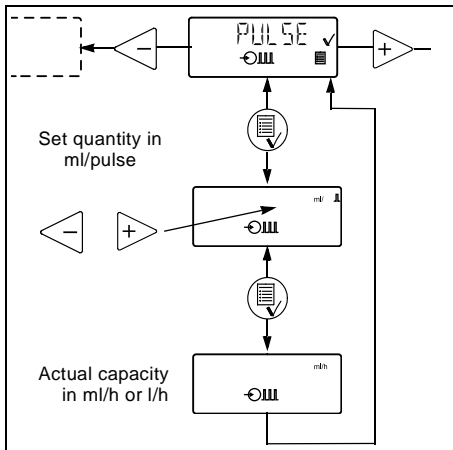


Fig. 7

If the set quantity per pulse multiplied by the pulse frequency exceeds the pump capacity, the pump will run at maximum capacity. Excess pulses will be ignored and the "actual capacity" display will flash.

4.10 Analog

The pump is dosing according to an external analog signal. The dosed quantity is proportional to the input value in mA.

- 4-20 (default): 4 mA = 0%.
20 mA = 100%.
- 20-4: 4 mA = 100%.
20 mA = 0%.
- 0-20: 0 mA = 0%.
20 mA = 100%.
- 20-0: 0 mA = 100%.
20 mA = 0%.

See fig. 8.

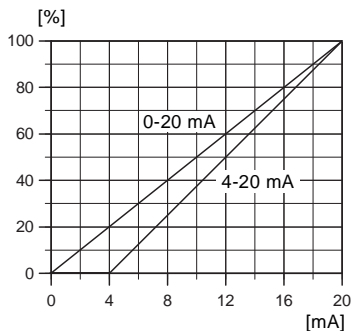


Fig. 8

TM02 4498 1102

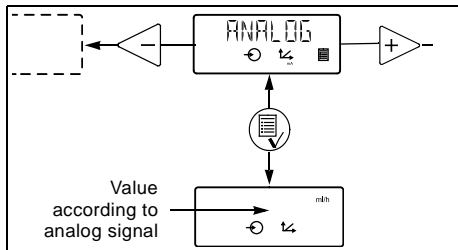


Fig. 9

If 4-20 mA or 20-4 mA is selected and the signal falls below 2 mA, the pump will indicate a fault. This situation occurs if the connection is interrupted, for instance if the wire is damaged.

Change the analog mode as illustrated in fig. 10:

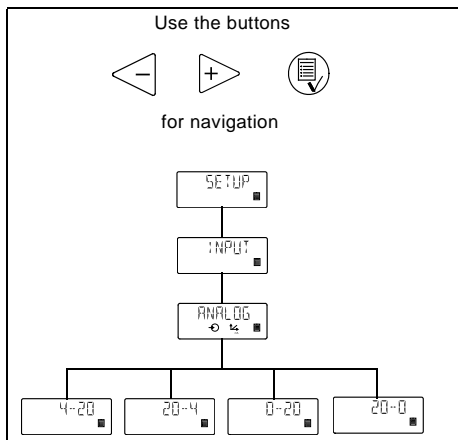


Fig. 10

4.11 Counters

The pump can display "non-resettable" counters for:

- **"QUANTITY"**
Accumulated value of dosed quantity in litres or US gallons.
- **"STROKES"**
Accumulated number of dosing strokes.
- **"HOURS"**
Accumulated number of operating hours (Power on).
- **"POWER ON"**
Accumulated number of times the electricity supply has been switched on.

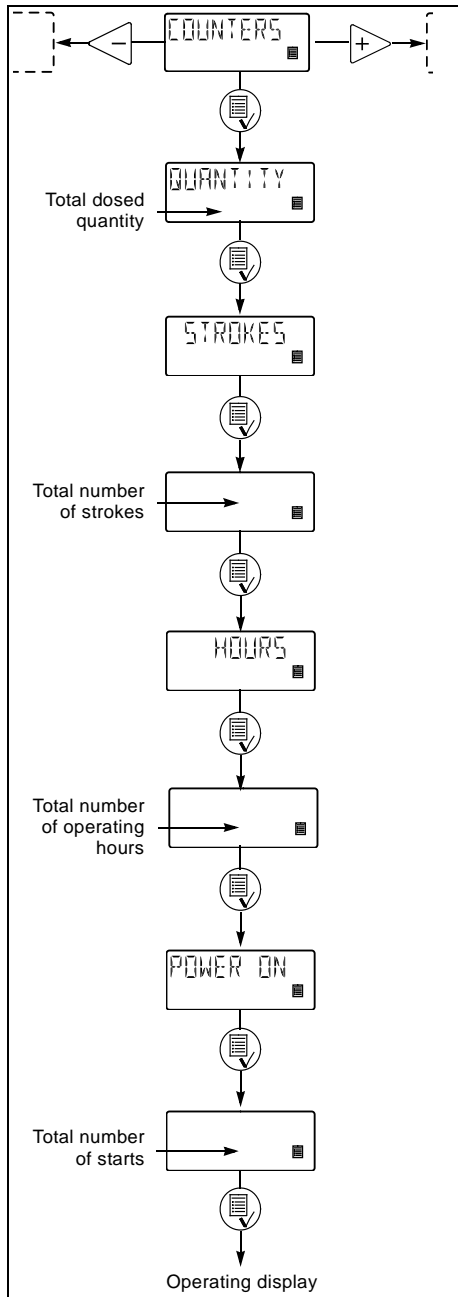


Fig. 11

4.12 Resetting

When "DEFAULT" is activated, the pump will return to the factory settings.

Note: The calibration is also set back to the default setting. This means that a new calibration is required when the "DEFAULT" function has been used.

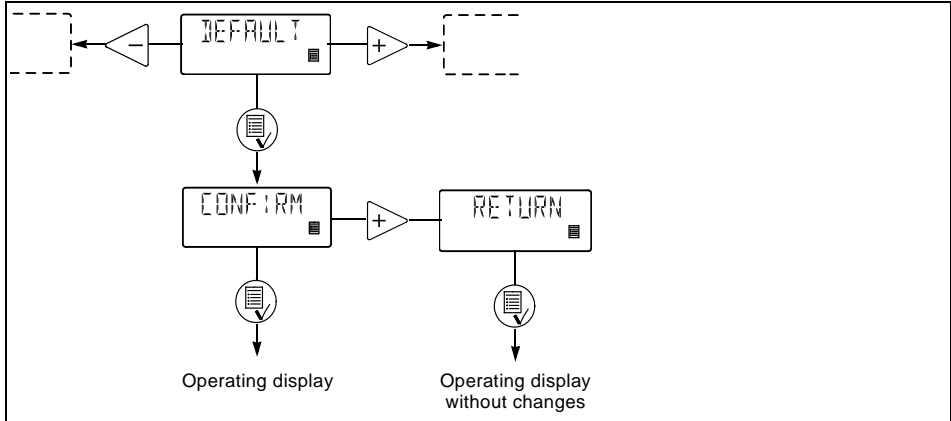


Fig. 12

4.13 Return



Fig. 13

The "RETURN" function makes it possible to return from any level in the menu to the operating display without changes after the menu functions have been used.

4.14 Language

The display text can be displayed in one of the following languages:

- English
- German
- French
- Italian
- Spanish
- Portuguese
- Dutch
- Swedish
- Finnish
- Danish
- Czech
- Slovak
- Polish
- Russian

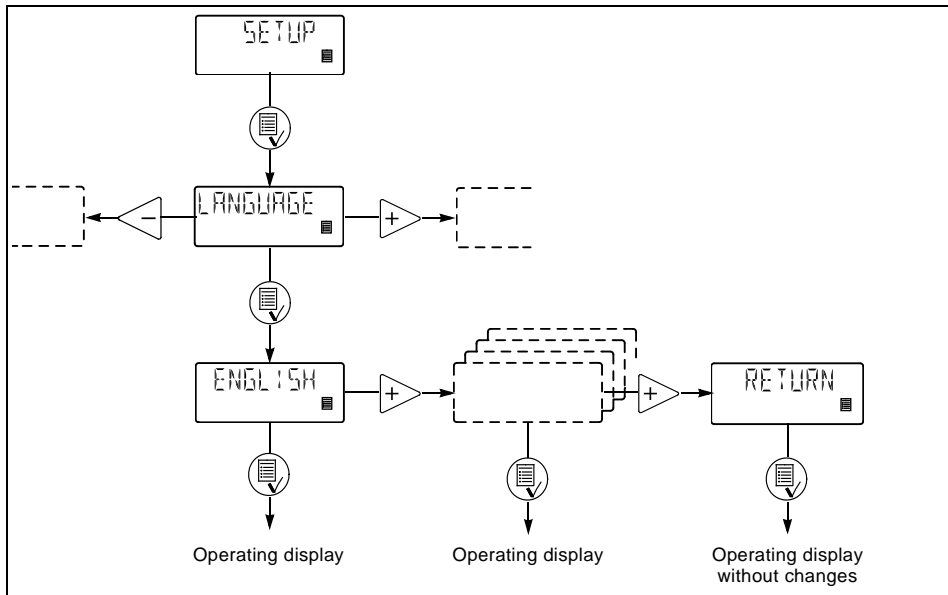


Fig. 14

4.15 Input setup

Fig. 15 shows all possible settings.

The level and stop inputs can be changed from NO (normally open) to NC (normally closed) function. If changed, the inputs must be short-circuited in normal operation.

For the analog input, one of the following signal types can be selected:

- 4-20 mA (default),
- 20-4 mA,
- 0-20 mA,
- 20-0 mA.

See also section 4.10 Analog.

Change the level input to an input for dosing monitoring as illustrated in fig. 15.

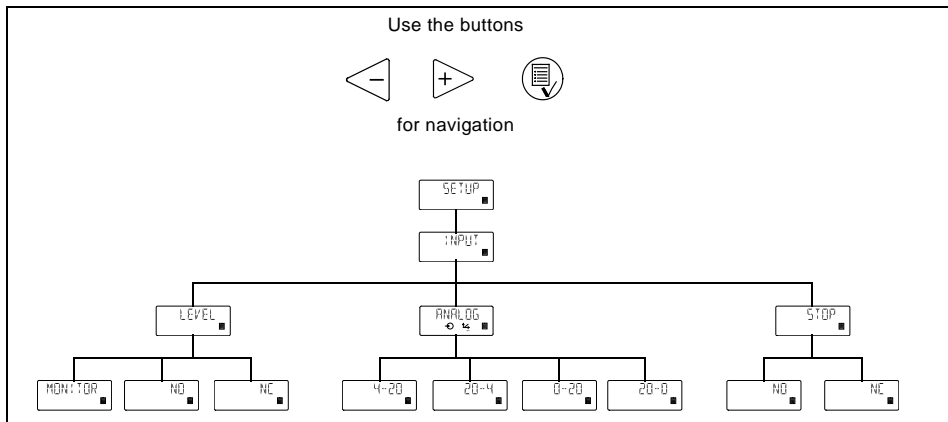


Fig. 15

4.16 Measuring units

It is possible to select metric units (litre/millilitre) or US units (gallons/millilitre).

Metric measuring units:

- **In manual and analog modes**, set the quantity to be dosed in litres per hour (l/h) or millilitres per hour (ml/h).
- **In pulse mode**, set the quantity to be dosed in ml/pulse. The actual capacity is indicated in litres per hour (l/h) or millilitres per hour (ml/h).
- **For calibration**, set the quantity to be dosed in ml per 100 strokes.
- **In timer and batch modes**, set the quantity to be dosed in litres (l) or millilitres (ml).
- Under the "QUANTITY" menu item in the "COUNTERS" menu, the dosed quantity is indicated in litres.

US measuring units:

- **In manual and analog modes**, set the quantity to be dosed in gallons per hour (gph).
- **In pulse mode**, set the quantity to be dosed in ml/pulse. The actual capacity is indicated in gallons per hour (gph).
- **For calibration**, set the quantity to be dosed in ml per 100 strokes.
- **In timer and batch modes**, set the quantity to be dosed in gallons (gal).
- Under the "QUANTITY" menu item in the "COUNTERS" menu, the dosed quantity is indicated in US gallons (gal).

GB

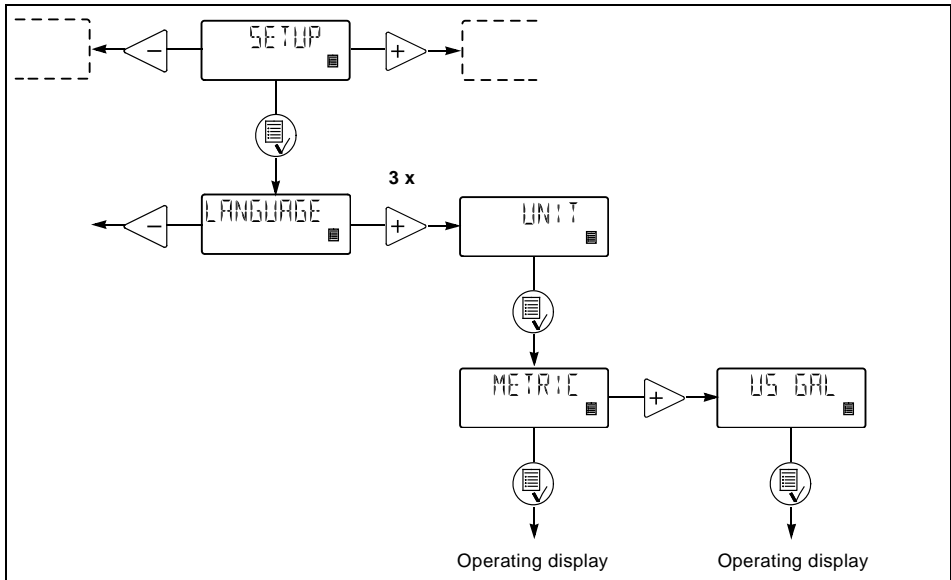
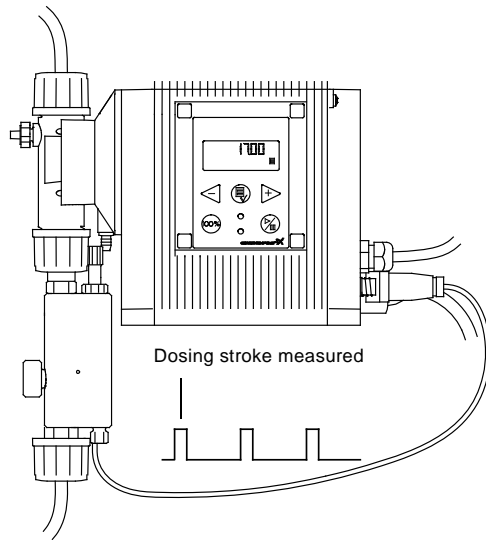


Fig. 16

4.17 Dosing monitoring

A dosing monitor is available as an accessory.
Separate instructions are supplied with the monitor.

GB



Monitor mounted on the suction side of the pump

Fig. 17

The dosing monitor is designed to monitor the dosing of liquids which may cause gas accumulation in the dosing head, thus stopping the dosing process even if the pump is still operating.

For every measured dosing stroke, the dosing monitor gives a pulse signal to the level input so that the pump can compare performed dosing strokes (from internal stroke sensor) with externally measured physical strokes (from the dosing monitor). If an external dosing stroke is not measured together with the internal dosing stroke, this is considered a fault that may have been provoked by empty tank or gas in the dosing head.

4.18 Control panel lock

It is possible to lock the buttons on the control panel to prevent malfunction of the pump. The locking function can be set to "ON" or "OFF". The default setting is "OFF".

A PIN code must be entered to change from "OFF" to "ON". When "ON" is selected for the first time, "----" will appear in the display. If a code has already been entered, it will appear when an attempt to change to "ON" is made. This code can either be re-entered or changed.


If no code has been entered, a code must be set.

If a code has already been entered, active digits are flashing.

If attempts are made to operate the pump in locked condition, "LOCKED" will appear in the display for 2 seconds, followed by "----". A code must be entered. If the entering of a code has not been started within 10 seconds, the operating display without changes will appear.


If a wrong code is entered, "LOCKED" will appear in the display for 2 seconds, followed by "----". A new code must be entered. If the entering of a code has not been started within 10 seconds, the operating display without changes will appear. This display will also appear if the entering of the correct code exceeds 2 minutes.

If the locking function has been activated but the control panel is unlocked, the control panel will be locked automatically if it is not operated for 2 minutes.

The locking function can also be reactivated by selecting "ON" in the "LOCK" menu. The previously entered code will then appear and must be re-entered by pressing the  button four times. The code can also be changed.

The control panel can be unlocked either by means of the selected code or the factory code 2583.

The following buttons and inputs are still active when the panel is locked:

- Priming () button.
- On/off button.
- All external inputs.

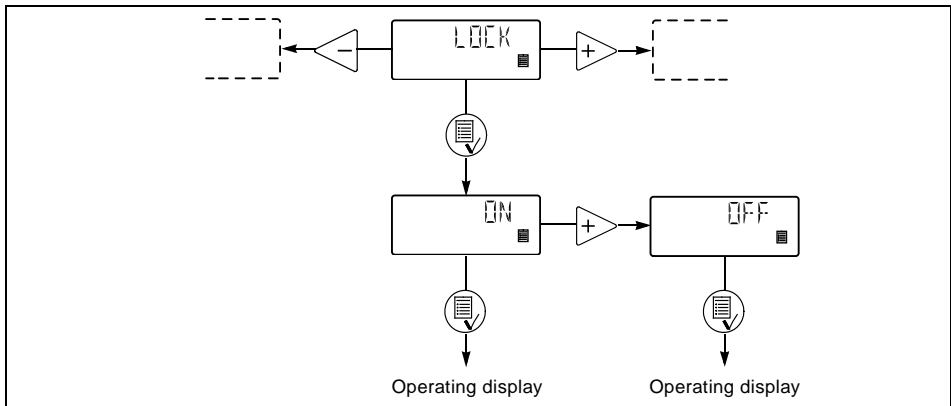












Fig. 18

Activating the locking function and locking the control panel:

1. Select "LOCK" in the menu.
2. Select "ON" by means of the buttons  and  and confirm with .
3. Enter or re-enter a code by means of the buttons ,  and .




The locking function has now been activated and the control panel is locked.

Unlocking the control panel (without deactivating the locking function):

1. Press  once. "LOCKED" appears in the display for 2 seconds, followed by "----".
2. Enter the code by means of the buttons ,  and .

The control panel has now been unlocked and will automatically be locked again if the control panel is not operated for 2 minutes.

Deactivating the locking function:

1. Unlock the control panel as described above.
2. Select "LOCK" in the menu.
3. Select "OFF" by means of the buttons  and  and confirm with .

The locking function has now been deactivated and the control panel is unlocked.

* The panel can always be unlocked with code 2583.

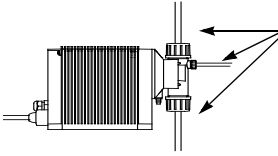
5. Start-up

GB

Step

Action

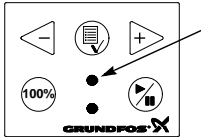
1



Connect the hoses/pipes:

- Connect the suction and dosing hoses/pipes to the pump.
- Connect a hose to the vent valve, if required, and lead the hose to the tank.

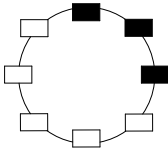
2



Switch on the electricity supply:

- The display is on.
- The green indicator light is flashing (the pump has stopped).
- Select language, if required, see section 4.14.

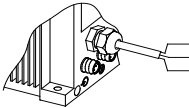
3



Select the operating mode (see section 4.7):

- Manual.
- Pulse.
- Analog.

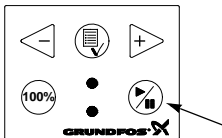
4



Connect the cables:

- Connect the control/level cables, if any, to the pump, see section 3.6.

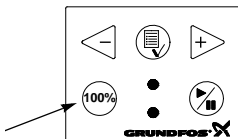
5



Start the pump:

- Start the pump by pressing the on/off button.
- The green indicator light is permanently on.

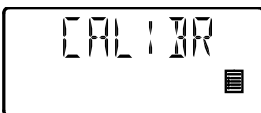
6



Priming/venting:

- Press the 100% button on the pump control panel and let the pump run without a counter pressure. Loosen the vent valve by giving it a 1/8 to 1/4 turn, if required. When the buttons 100% and > are pressed simultaneously during priming, the pump can be set to run for a specific number of seconds at maximum capacity.

7



Calibration:

- When the pump has been primed and is running at the right counter pressure, calibrate the pump, see section 6.

If the pump is not operating satisfactorily, see section 9. *Fault finding chart.*

6. Calibration

It is important that the pump is calibrated after installation to ensure that the correct value (ml/h or l/h) appears in the display.

The calibration can be carried out in three different ways:

- **Direct calibration** (recommended).
The dosed quantity of 100 strokes is measured directly. See section 6.1.
- **Indirect calibration.**
A calibration factor selected from a table is used for the specific installation. This method can be used if it is not possible to carry out a direct calibration. Indirect calibration will never be as accurate as direct calibration. See section 6.2.
- **Check calibration.** See section 6.3.

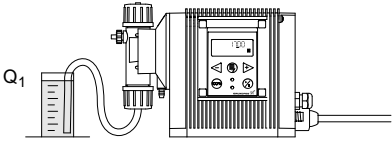
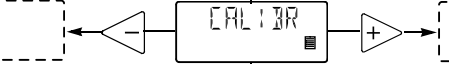

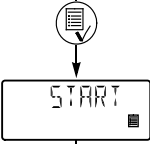
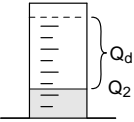
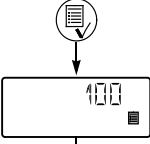

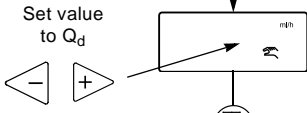

6.1 Direct calibration

Before calibration, make sure:

- that the pump is installed with foot valve, injection valve, etc. in the existing system.

- that the pump is running at the counter pressure it is supposed to operate at (adjust the counter pressure valve, if required).
- that the pump is operating with the correct suction lift.

To carry out a direct calibration, proceed as follows:

Action	Pump display
1. Vent the dosing head and the suction hose.	
2. Stop the pump. The green LED is flashing.	
3. Fill a graduated glass with dosing liquid, Q_1 . DMS 2: approx. 40 ml DMS 8: approx. 150 ml DMS 4: approx. 150 ml DMS 12: approx. 250 ml	
4. Read and note the quantity Q_1 .	
5. Place the suction hose in the graduated glass 	
6. Go to the calibration menu, see section 4.6.	
7. Press the  button twice.	
8. The pump is performing 100 dosing strokes.	
9. The factory-calibration value appears in the display.	
10. Remove the suction hose from the graduated glass and read Q_2 . 	
11. Set the display value to $Q_d = Q_1 - Q_2$.	
12. Confirm with the  button.	
13. The pump is now calibrated and returns to the operating display.	

6.2 Indirect calibration

A value from the following table is to be added to the default factory calibration value in the display. To reset the pump to the factory calibration value, activate the "DEFAULT" function, see section 4.12.

To use the values, the following must be fulfilled:

- The viscosity and density of the liquid to be dosed must not differ considerably from water at 20°C.
- A Grundfos installation kit or corresponding foot valve, injection valve and hose diameter must be used.
- The length of the dosing hose must not exceed 6 metres.
- The suction lift must lie between 0.1 and 1.5 metres.

Pump type	Values to be added to the calibration value at various counter pressures [bar]								
	0-1	1-2	2-3	3-4	4-5	5-6	6-8	8-10	10-12
DMS 2	1.4	1.1	0.8	0.5	0.2	-0.2	-0.6	-1.2	-1.8
DMS 4	2.2	1.6	1.0	0.3	-0.3	-1.0	-1.9	-3.2	-
DMS 8	2.0	1.2	0.4	-0.4	-1.2	-2.0	-	-	-
DMS 12	1.3	0.4	-0.4	-1.3	-	-	-	-	-

Adding the value:

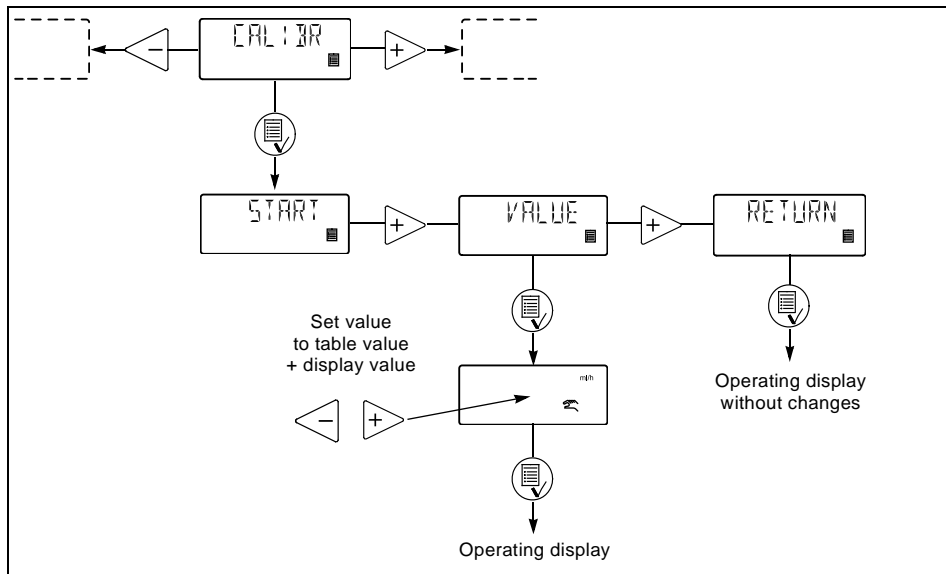





Fig. 19

6.3 Check calibration

In check calibration, the calibration value is calculated by reading the consumption of chemical in a specific period and comparing this with the number of dosing strokes performed in the same period.

This calibration method is very accurate and especially suitable for check calibration after long periods of operation or if direct calibration is impossible. The calibration can for instance be carried out when the chemical tank is replaced or filled.

To carry out a check calibration, proceed as follows:

1. Stop the pump by pressing the  button.
2. Read the counter and note the number of dosing strokes, see section 4.11.
3. Read and note the quantity in the chemical tank.
4. Start the pump by pressing the  button and let it run for at least 1 hour. The longer the pump is operating, the more accurate the calibration will be.
5. Stop the pump by pressing the  button.
6. Read the counter and note the number of dosing strokes, see section 4.11.
7. Read and note the quantity in the chemical tank.
8. Calculate the dosed quantity in ml and the number of dosing strokes performed during the operating period.
9. Calculate the calibration value as follows:
(dosed quantity in ml/dosing strokes) x 100.
10. Set the calculated value in the calibration menu like for indirect calibration, see section 6.2.

7. Maintenance

The pump is maintenance-free. However, it is recommended to keep the pump clean.

The dosing pump is produced according to the highest quality standards and has long life. The pump incorporates wear parts such as diaphragm, valve seat and valve balls.

To ensure long life and to reduce the risk of disturbance of operation, visual checks should be carried out regularly.

It is possible to order dosing heads, valves and diaphragms in materials which are suitable for the specific liquid to be pumped. See the product numbers at the end of these instructions.

8. Service

Before returning the pump to Grundfos for service, the safety declaration at the end of these instructions must be filled in by authorized personnel and attached to the pump in a visible position.

Note: If a pump has been used for a liquid which is injurious to health or toxic, the pump will be classified as contaminated.

If Grundfos is requested to service the pump, it must be ensured that the pump is free from substances that can be injurious to health or toxic. If the pump has been used for such substances, the pump must be cleaned before it is returned.

If proper cleaning is not possible, all relevant information about the chemical must be provided.

If the above is not fulfilled, Grundfos can refuse to accept the pump for service. Possible costs of returning the pump are paid by the customer.

The safety declaration can be found at the end of these instructions (only in English).

Note: The replacement of the supply cable must be carried out by an authorised Grundfos service workshop.

9. Fault finding chart

Fault	Cause	Remedy
The dosing has stopped or the output is too low.	Valves leaking or blocked.	Check and clean valves.
	Valves incorrectly installed.	Remove and fit valves. Check that the arrow on the valve casing is pointing in the liquid flow direction. Check that all O-rings have been fitted correctly.
	Suction valve or suction pipe/hose leaking or blocked.	Clean and seal the suction pipe/hose.
	Suction lift too high.	Install the pump in a lower position. Install a priming tank.
	Viscosity too high.	Install a pipe/hose with larger cross-section. Fit spring-loaded valves.
	Pump out of calibration.	Calibrate the pump, see section 6.
Pump dosing too little or too much.	Pump out of calibration.	Calibrate the pump, see section 6.
Pump dosing irregularly.	Valves leaking or blocked.	Check and clean the valves.
Leakage from drain hole.	Diaphragm defective.	Install a new diaphragm.
Frequent diaphragm failures.	Diaphragm not fastened properly.	Install a new diaphragm and ensure that the diaphragm is fastened properly.
	Counter-pressure too high (measured at the pump discharge port).	Check the system. Check the injection valve, if required. Reduce the dosing stroke by fitting a pulsation dampener.
	Sediment in dosing head.	Clean/flush the dosing head.

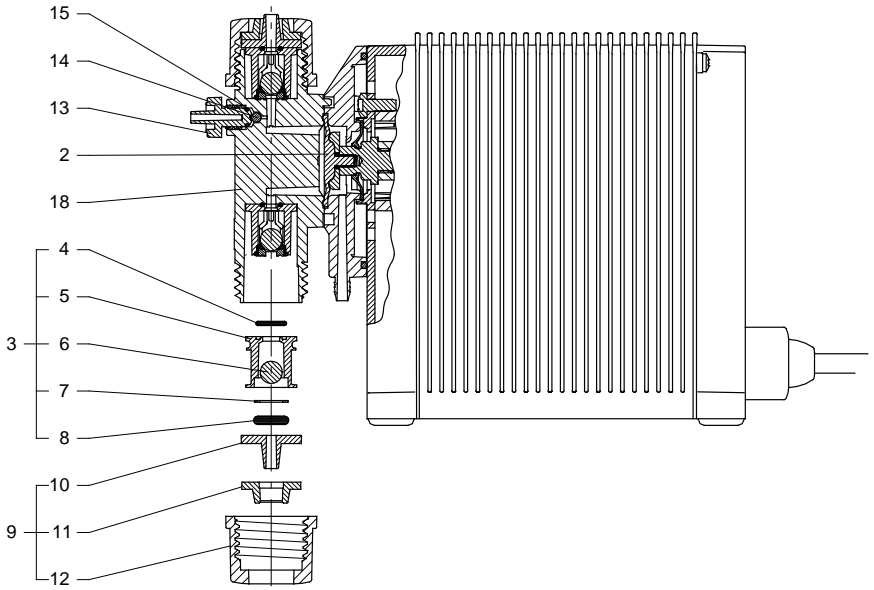
10. Disposal

Disposal of this product or parts of it must be carried out according to the following guidelines:

1. Use the local public or private waste collection service.
2. In case such waste collection service does not exist or cannot handle the materials used in the product, please deliver the product or any hazardous materials from it to your nearest Grundfos company or service workshop.

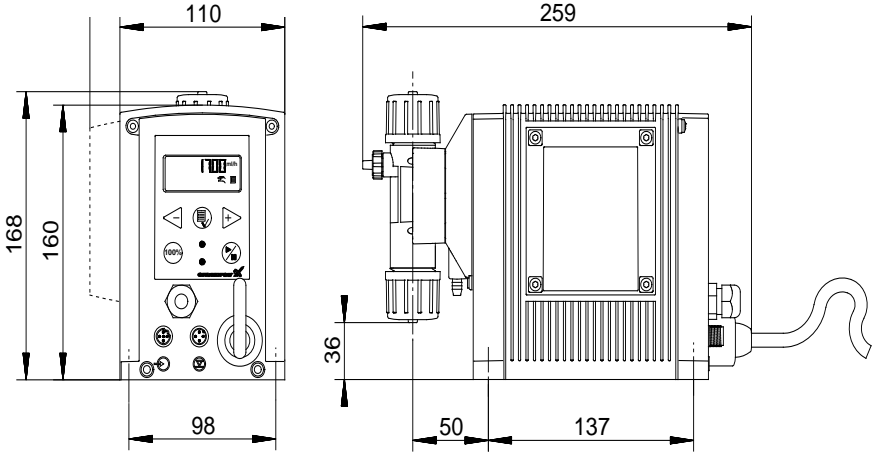
Service kits

Pump size	Valves	Materials dosing head/gaskets/valve balls	Product numbers			
			Complete dosing head Pos. 3+9+13+14+15+18	Valves + diaphragm Pos. 2+3 x pos. 3	Diaphragm Pos. 2	Valves 3 x pos. 3
DMS 2	Standard	PP/EPDM/ceramics	96440665	96441131	96440740	96440705
		PP/FKM/ceramics	96446814	96446774	96440740	96446834
		PVDF/FKM/ceramics	96440667	96441133	96440740	96440707
	Spring-loaded	Stainless steel/FKM/stainless steel	96440669	96441135	96440740	96440709
		PP/EPDM/ceramics	96440666	96441132	96440740	96440706
		PP/FKM/ceramics	96446815	96446775	96440740	96446835
DMS 4	Standard	PVDF/FKM/ceramics	96440668	96441134	96440740	96440708
		Stainless steel/FKM/stainless steel	96440670	96441136	96440740	96440710
		PP/EPDM/ceramics	96440699	96441177	96440750	96440705
	Spring-loaded	PP/FKM/ceramics	96446818	96446782	96440750	96446834
		PVDF/FKM/ceramics	96440701	96441179	96440750	96440707
		Stainless steel/FKM/stainless steel	96440703	96441181	96440750	96440709
DMS 8	Standard	PP/EPDM/ceramics	96440700	96441178	96440750	96440706
		PP/FKM/ceramics	96446819	96446783	96440750	96446835
		PVDF/FKM/ceramics	96440702	96441180	96440750	96440708
	Spring-loaded	Stainless steel/FKM/stainless steel	96440704	96441182	96440750	96440710
		PP/EPDM/ceramics	96440671	96441149	96440743	96440705
		PP/FKM/ceramics	96446816	96446780	96440743	96446834
DMS 12	Standard	PVDF/FKM/ceramics	96440673	96441151	96440743	96440707
		Stainless steel/FKM/stainless steel	96440675	96441153	96440743	96440709
		PP/EPDM/ceramics	96440672	96441150	96440743	96440706
	Spring-loaded	PP/FKM/ceramics	96446817	96446781	96440743	96446835
		PVDF/FKM/ceramics	96440674	96441152	96440743	96440708
		Stainless steel/FKM/stainless steel	96440676	96441154	96440743	96440710
DMS 12	Standard	PP/EPDM/ceramics	96440659	96441125	96440739	96440705
		PP/FKM/ceramics	96446812	96446772	96440739	96446834
		PVDF/FKM/ceramics	96440661	96441127	96440739	96440707
	Spring-loaded	Stainless steel/FKM/stainless steel	96440663	96441129	96440739	96440709
		PP/EPDM/ceramics	96440660	96441126	96440739	96440706
		PP/FKM/ceramics	96446813	96446773	96440739	96446835
DMS 12	Spring-loaded	PVDF/FKM/ceramics	96440662	96441128	96440739	96440708
		Stainless steel/FKM/stainless steel	96440664	96441130	96440739	96440710



TM01 9976 3500

Dimensions



TM01 8637 0500

Safety declaration

Please copy, fill in and sign this sheet and attach it to the pump returned for service.

We hereby declare that this product:

Product type: _____

Model number: _____

No liquid or water: _____

Chemical, name: _____

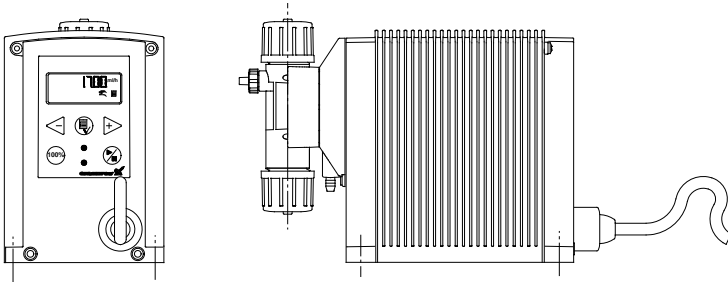
(see pump nameplate)

is free from hazardous chemicals, biological and radioactive substances.

Fault description

Please make a circle around the damaged part.

In the case of an electrical or functional fault, please mark the cabinet.



Please give a short description of the fault:

Date and signature

Company stamp

TM02 8953 1104

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